



Fixed head filler or Lance - Filling Method

Arena Products has developed a new method for filling top-only liner bags by using a fixed-position spout or lance fill head. Traditionally, most Arena bag liners are wrapped around a corrugated sheet, to form a cassette, to be connected to a fill hose. It is then lowered to the floor of the A330 Shipper and then blossom out as the bag liner fills. This method requires a flexible hose and is not usually compatible with existing fixed-head or lance filling methods.

The new option allows a Top-fill, Top-discharge liner bag to be filled with a fixed-head spout or lance.

Accessories needed:

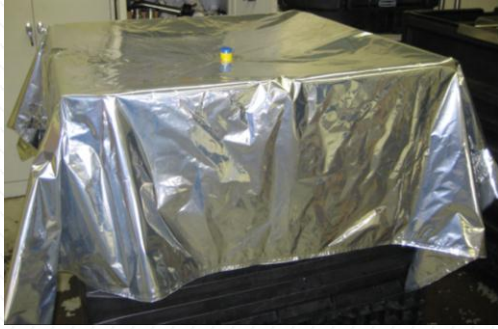
1. AP3122 – Pre-fabricated Urethane Band
2. AP3264 – 48” Spanner Bar for 2” top fitment OR AP3265 – 48” Spanner Bar for 3” top fitment.
3. AP2363 – Arena Air Evac Starfish bag, 3” top fitment only.
OR
AP2360 – Arena Air Evac Starfish bag, 2” top fitment only.
OR
AP2320 – 3-ply Liquid Liner Bag, 2” top fitment only.

Procedure:

1. Stretch the urethane band around the top rim of the Shipper.



2. Drape liner bag over A330 Shipper, ensuring that the top fitment is in the center of The Shipper.



3. Tuck all 4 corners of the bag underneath the urethane band at the four corners of the Shipper, with each corner of the bag protruding 3-4" beneath the band.



4. Carefully place the spanner bar on the shipper and engage the top fitment of the bag into the bar.
5. Position the shipper beneath the fixed fill head or retracted fill lance, ensuring that The fill head is directly positioned over the top fitment.
6. Start filling. The center of the liner bag will fall to the center of the Shipper. The corners of the liner bag will release by themselves. There is no need to release the corners of the liner bag manually.

