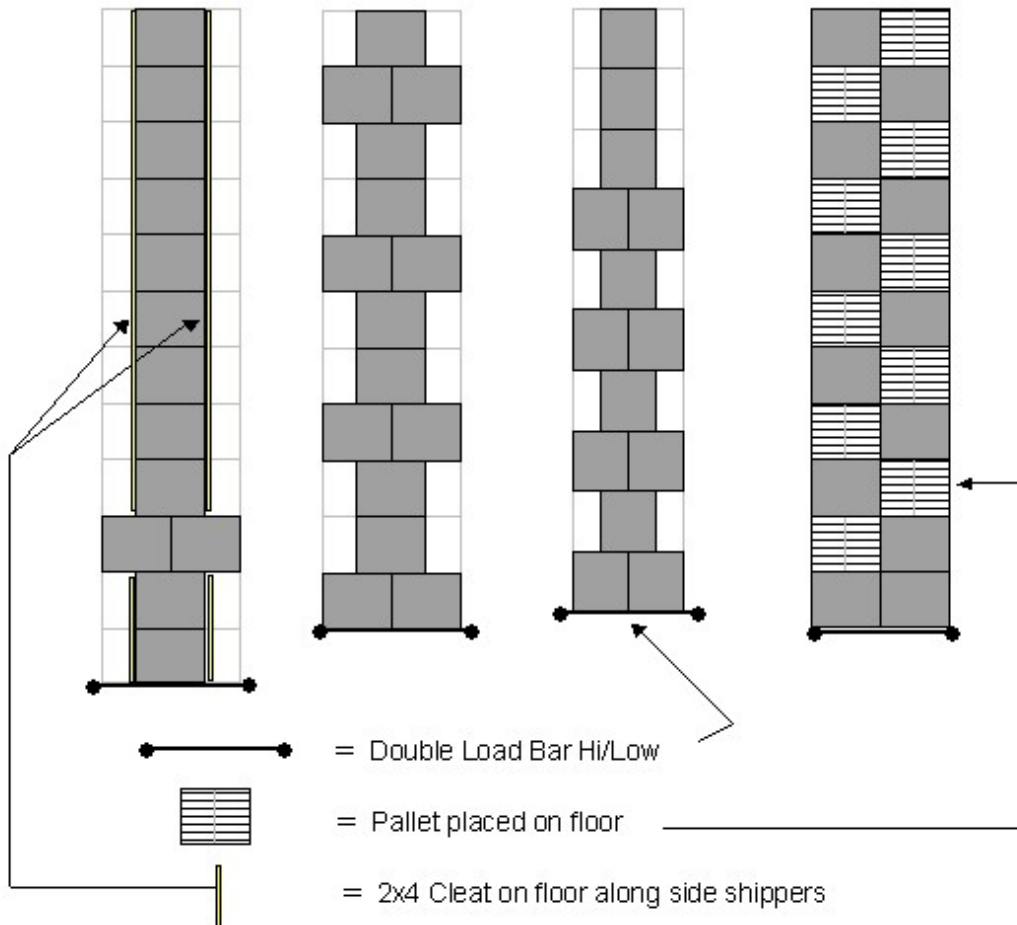




Common IBC Load Patterns for Truck Transit

Arena Products recommends that all cargo including the Arena 330 Shipper be properly secured such that there is no movement during transit. Arena 330 Shippers should be loaded onto trucks single height. It is also recommended that each shipper be banded as illustrated in the filling instructions. Please see Technical Bulletin TB201 for information on banding materials.

Front of Truck



Note: The load patterns above were provided to Arena Products by customers who have had repeated successful shipments using one or more of these methods. Arena Products implies no direction towards selection of a load pattern or method of load lock. Arena 330 Shippers should be secured such that they do not move in any direction during transit. It is the sole responsibility of the customer and or carrier to properly load and secure the shippers for transit. Arena Products accepts no liability for damage, loss of product, or injury resulting from improperly secured Arena 330 Shippers. Arena Products strongly advises that you consult with your carrier with regard to a recommended load pattern and method of securing shippers for transit. The above patterns are made with the understanding that the weight capacity of the truck may be reached before the pattern is completed.